

Global Regulatory requirements for Good Manufacturing and Distribution practices in Pharmaceutical /Biopharma industries

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Term	Definition / Description	Expectation / guidance (where relevant) / Examples of DI Issues
Data	All original records and true copies of original records, including source data and metadata, and all subsequent transformations and reports of these data which are generated or recorded at the time of the GMP activity and which allow full and complete reconstruction and evaluation of the GMP activity. Data should be accurately recorded by permanent means at the time of the activity. Data may be contained in paper records (such as worksheets and logbooks), electronic records and audit trails, photographs, microfilm or microfiche, audio or video files or any other media whereby information related to GMP activities is recorded.	 ✓ Clearly indicates who recorded the data or performed the activity ✓ Signed / dated ✓ Who wrote it / when
	 The values and information generated by processing, calculating or transcribing from the raw data. This may include computer printouts. Data is a set of values of qualitative or quantitative variables pieces of data are individual pieces of information. 	 ✓ No unexplained hieroglyphics ✓ Properly corrected if necessary • C - contemporaneous ✓ Data must be recorded at the time it was generated

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	➤ In case of computers data is the numerical, quantities, characters,	✓ Close proximity to occurrence
	or symbols on which operations are performed by a computer,	
	which may be stored and transmitted in the form of electrical	O - original (or 'true copy') (un-tampered)
	signals and recorded on magnetic, optical, or mechanical	✓ Data must be preserved in its unaltered state
	recording media.	✓ If not, why not
	> Data is Information derived or obtained from raw data.	✓ Certified copies
	(e.g. a reported analytical result)	• A - accurate
		✓ Data must correctly reflect the action /
		observation made
		✓ Data checked where necessary
		✓ Modifications explained if not self - evident
		Original record : Data as the file or format in which it was originally
		generated, preserving the integrity (accuracy, completeness, content
		and meaning) of the record, e.g. original paper record of manual
		observation, or electronic raw data file from a computerised system
		Data is measured, collected, reported and analysed.
		Data can be visualized using graphs or images.

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ALCOA+	A commonly used acronym for "attributable, legible, contemporaneous, original and accurate" which puts additional emphasis on the attributes of being complete, consistent, enduring and available throughout the data life cycle for the defined retention period.	 Data as an general concept refers to the fact that some existing information or knowledge is represented or coded in some form suitable for better usage or processing. Data represents things known or assumed as facts, making the basis of reasoning or calculation. ALCOA Plus Complete: All data is included (e.g. testing, repeat, or analysis) Consistent: Consistent generation of records and application of time stamps Enduring: Data recorded on controlled worksheet or invalidated systems Available: Data available for review, audit, inspection for the life of record
Attributable	This term refers to the need to be able to determine who performed each action. If there were changes made, who made the change and why.	 Examples: ✓ Failure to have audit trails for the system and to ensure that they are working all the time. ✓ For manual systems, it is the failure to have traceability

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		throughout the documents to show who performed tasks,
		changed information and the rationale for changes, e.g.,
	In all cases, there needs to be a strong link to the original source data.	cross-outs that are not showing the reason for change and/or
		who made the change.
		✓ Using other people's passwords or a single password for a
		group as this limits the ability to determine who exactly did
		the work and who made the changes. Another variation is the
		posting of passwords, so that anyone can use them.
	The data must be documented using permanent ink and should allow	✓ Handwriting cannot be identified as to meaning upon review.
	for the reader to identify all entries. (Manual systems)	✓ Failure to make corrections in a way that allows the original
		information to be read, e.g., not crossing out with a single
Legible	Printouts should be legible, e.g., not fade over time.	line through the entry.
		✓ Use of thermal printouts and not making copies so that the
		print will not fade out over time.
Contemporaneous	All data should be recorded at the time the work is performed. All	Writing notes on post-its to enter into the log book or data form at a
	date and time stamps should be in order (based upon date and time).	later date.

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Original	Is the document the original (raw) data? This should be the first time the information is recorded. In some cases, the original may not be available but a "certified true copy" is available e.g., a copy may be from a thermal printer and photocopied to preserve the printing. It should be signed and dated with wording that this is a certified copy.	 ✓ Fabricating of data for which there is no original data ✓ Copying data and claiming it to be new and original data ✓ Unauthorized access to computer system to modify, delete, or not save electronic files is not prevented
Accurate	This refers to the data being entered without errors or editing. If editing occurred, it must be properly documented, e.g., audit trail, traceable to original data.	Data which has been falsified, e.g., failure to run experiments to generate the data. Backdating the dates on the data as if it occurred earlier Coping existing data as if it occurred this time Turning audit trails off to hide data changes Unauthorized access to computer system to modify, delete, or not save electronic files is not prevented Releasing product that does not meet the product specifications (i.e., failing product)
Complete	All of the data generated is included in the analysis. This includes all runs, whether good or bad. In some cases, data may not be used in an	Failure to maintain all of the data generated for a test, e.g., eliminating bad testing data and only keeping part of the data

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	analysis, but it is addressed in a deviation or investigation and shown	✓ All of the analysis (good or bad) for the sample was
	to be invalid.	maintained
		✓ For chromatographs, not including data for all injections
		✓ Testing samples into compliance
		✓ Unauthorized access to computer system to modify, delete, or
		not save electronic files is not prevented
		✓ Re-running samples to get desired results
Consistent	This refers to the consistent use of date and time stamps and that the	✓ Evidence that data is backdated
	data is collected/reported in the proper sequence (as expected).	✓ Date and/or time markings are out of order
Enduring	The original data is recorded in controlled records, e.g., controlled	✓ Use of post-its or scrap paper to record data and later transfer
	(numbered) worksheets, laboratory notebooks (bound) or electronic	the data without identifying it as transcript data
	media.	✓ Failure to save electronic or manual records
Available	One can access the data throughout the lifetime of the record (and the	Failure to maintain the records for the product lifecycle (and any
	associated retention period required).	other applicable retention periods)
		Failure to save electronic or manual records

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		>	Records can exist as paper document or electronic in any
	> A record is a collection of elements, typically in fixed number and		storage medium, including main memory and mass storage
	sequence, indicating chronology of the actions and typically		devices such as magnetic tapes or hard disks.
Record	indexed.	>	Records should be traceable to the doer (name / Id of the
	> In computer science, a record (also called structure or compound		person), date and time; it's also an evidence of activity
	data) is a basic data structure. A record is a data type that		performance.
	describes such values and variables.	>	Record should be retained as per specified retention period and
			hence shall not be destroyed before this period.
	Report is document which is prepared for any informational work	>	Reports are often used to display the result of an experiment,
	(usually of writing, or an electronic entry) made with the specific		investigation, or inquiry.
Report	intention of relaying information or recounting certain events in a	>	Reports use features such as graphics, images, voice, or
	presentable manner.		specialized vocabulary in order to pursue to undertake an action.
	Any procedure, instruction, logbook, record, raw data, manual, or		
	policy associated with the development, manufacture, testing,	Α (GMP document is any written record associated with the
GMP Desumentation	marketing, and distribution of a medicinal product required to	ma	nufacture, control and distribution of the API or pharmaceutical
Documentation	demonstrate compliance with the GMPs and other regulatory	pro	oduct.
	requirements.		

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	Original records and documentation, retained in the format in which	
	they were originally generated (i.e. paper or electronic), or as a 'true	
	copy'. Raw data must be contemporaneously and accurately recorded	Raw data must:
	by permanent means. In the case of basic electronic equipment which	➤ Be legible and accessible throughout the data lifecycle.
	does not store electronic data, or provides only a printed data output	> Permit the full reconstruction of the activities resulting in the
Raw data	(e.g. balance or pH meter), the printout constitutes the raw data.	generation of the data.
	Original records	Information that is originally captured in a dynamic state should be
	The original record (data) which can be described as the first capture	available in that state.
	of information, whether recorded on paper or electronically. Raw data	
	is synonymous with source data.	
	A copy (irrespective of the type of media used) of the original record	
	that has been verified (i.e. by a dated signature or by generation	
Certified true copy	through a validated process) to have the same information, including	
or true copy.	data that describe the context, content, and structure, as the original.	
	Metadata is data that describe the attributes of other data, and provide	Example: Date/time stamp, User ID, Instrument ID, Audit trails, etc.
Meta data	context and meaning. Typically, these are data that describe the	➤ Metadata forms an integral part of the original record.

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	structure, data elements, inter-relationships and other characteristics	➤ Without metadata, the data has no meaning.
	of data. It also permits data to be attributable to an individual.	> Structured information that describes, explains, or otherwise
		makes it easier to retrieve, use or manage data
	Metadata are data that provide the contextual information required to	Metadata that are necessary to evaluate the meaning of data should
	understand other data. These include structural and descriptive	be securely linked to the data and subject to adequate review.
	metadata, which describe the structure, data elements,	For example, in the measurement of weight, the number is
	interrelationships and other characteristics of data. They also permit	meaningless without metadata, such as,
	data to be attributable to an individual.	✓ the unit,
		✓ milligram,
		✓ gram,
		✓ kilogram, and so on.
		Other examples of metadata include
		✓ the time or date stamp of an activity,
		✓ the operator identification (ID) of the person who performed
		an activity, the instrument ID used,
		✓ processing parameters,
		✓ sequence files,

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Data Integrity	The extent to which all data are complete, consistent and accurate throughout the data lifecycle. The degree to which data are complete, consistent, accurate, trustworthy, reliable and that these characteristics of the data are maintained throughout the data life cycle.	 ✓ audit trails and ✓ other data required to understand data and reconstruct activities. The Data integrity shall be maintained throughout the lifecycle of the document. The data should be collected and maintained in a secure manner, so that they are attributable, legible, contemporaneously recorded, original (or a true copy) and accurate. Assuring data integrity requires appropriate quality and risk management systems, including adherence to sound scientific principles and good documentation practices. The data should comply with ALCOA+ principles.
Data Lifecycle	All phases in the life of the data (including raw data) from initial generation and recording through processing (including transformation or migration), use, data retention, archive / retrieval and destruction. All phases of the process by which data are created, recorded,	The SOPs on data retention shall specify the retention period and the archival and retrieval and destruction procedure. There should be a planned approach to assessing, monitoring and managing the data and the risks to those data, in a manner

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	processed, reviewed, analysed and reported, transferred, stored and	commensurate with the potential impact on patient safety, product
	retrieved and monitored, until retirement and disposal.	quality and/or the reliability of the decisions made throughout all
		phases of the data life cycle.
		In situations where the same information is recorded concurrently by
		more than one system, the data owner department should define
	The record which takes primacy in cases where data collected or	which system generates and retains the primary record, in case of
Primary Record		discrepancy.
		The 'primary record' attribute should be defined in the standard
		operating procedures, and should not be changed on a case by case
		basis.
	A system including the input of data, electronic processing and the	Computer systems should be designed to ensure that the execution of
	output of information to be used either for reporting or automatic	critical operations are recorded contemporaneously by the user and
Computer system transactions	control.	are not combined into a single computer system transaction with
	A computer system transaction is a single operation or sequence of	other operations.
	operations performed as a single logical 'unit of work'.	A critical processing step is a parameter that must be within an
	The operation(s) that make up a transaction are not saved as a	appropriate limit, range, or distribution to ensure the desired product

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	permanent record on durable storage until the user commits the transaction through a deliberate act (e.g. 1. Pressing a save button. 2. The metadata (i.e., user name, date, and time) is not captured in the system audit trail until the user commits the transaction. 3. In Manufacturing Execution Systems (MES), an electronic	quality. This is controlled through the parameters in the BMCR/ BPCR
	signature is often required by the system in order for the record to be saved and become permanent)	
Audit Trail	Secure, computer-generated, time-stamped electronic record that shows reconstruction of events relating to the creation, modification, or deletion of an electronic record. GMP audit trails are metadata that are a record of GMP critical information. The audit trail is a form of metadata containing information associated with actions that relate to the creation, modification or deletion of GxP records.	Chronology: who, what, when, and sometimes why of a record. Audit trails capture: Backdating, Aborting runs, Testing into compliance Deleting, Altering data. An audit trail provides for a secure recording of life cycle details such as ✓ creation, ✓ additions, ✓ deletions or alterations of information in a record,

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		either paper or electronic, without obscuring or overwriting the
		original record.
		An audit trail facilitates the reconstruction of the history of such
		events relating to the record regardless of its medium, including the
		"who, what, when and why" of the action.
	System rights (permitting activities such as data deletion, database	System Administrator rights (permitting activities such as data
	amendment or system configuration changes) should not be assigned	deletion, database amendment or system configuration changes)
Computerised system user access	to individuals	should not be assigned to individuals with a direct interest in the data
/ system		(data generation, data review or approval).
administrator roles	Where this is unavoidable in the organisational structure, a similar	
Total	level of control may be achieved by the use of dual user accounts	
	with different privileges.	
Data retention	True copy of the original data that is maintained securely throughout	Raw data (or a true copy thereof) generated in paper format may be
<i>a</i>	the records retention period. Should include associated metadata.	retained for example by scanning, provided that there is a process in

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Archive	Long term, permanent retention of completed data and relevant metadata in its final form for the purposes of reconstruction of the process or activity. Archiving is the process of long-term storage and protection of records from the possibility of deterioration, and being altered or deleted, throughout the required retention period.	place to ensure that the copy is verified to ensure its completeness. Data retention may be classified as archive or backup. Data and document retention arrangements should ensure the protection of records from deliberate or inadvertent alteration or loss. Archive records should be locked such that they cannot be altered or deleted without detection and audit trail. The archive arrangements must be designed to permit recovery and readability of the data and metadata throughout the required retention period. Archived records should include the complete data, for example, ✓ paper records, ✓ electronic records including associated metadata such as audit trails and electronic signatures. Within a GLP context, the archived records should be under the control of independent data management personnel throughout the
		required retention period.

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Backup	A copy of current (editable) data, metadata and system configuration settings (variable settings which relate to an analytical run) maintained for the purpose of disaster recovery. The copying of live electronic data, at defined intervals, in a secure manner to ensure that the data are available for restoration.	Backup and recovery processes must be validated.
Data Review process	To look over, study or examine / To consider retrospectively, look back again / To examine with the eye to criticism of correction.	Data review shall be done at each instance & by expert/ trained person on relevant activity.
Cross-out	A cross-out indicated a correction has been made. This is accomplished by drawing a single straight ink line through information which has been entered inadvertently or incorrectly.	All cross-outs must be initialled and dated. It is required to mention justification for correction/cross out. Example: The redlined document prepared in word with track changes under review menu.
Label	Label should give the contents of the item, when it was created and who is responsible.	Example: The log book/ Register is issued with the Label to give the tile and brief particulars register like: no of copies, issued by, previous log book number, department.
Logbook	Logbook contains the records of a performance, a list of how variable change over time especially on pieces of equipment.	Log book should be completed and should have chronological number in papers.

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Overwriting	Overwriting refers to writing over previously recorded information to make a change.	Overwriting is never allowed on any cGMP document.
Date	Date the actual day on which information is entered or printed on a document.	As per procedure "Good Documentation Practices"
Backdating:	Backdating is the practice of going back to a previously completed task that has not been properly initialled and dated and placing the date that the task was completed on the date line, as thorough filling in the date had been done in a timely fashion.	This practice is not allowed in any cGMP document.

Other types of situations which trigger data integrity concerns include:

- Trending data that has no microbial excursions ever
- Physical spot checks of reported data versus the actual data results in the incubator
- Fewer tests are recorded than the number of tests documented to be performed
- Averaging of microbiology data to yield results that are within limits
- Performance of unofficial test injections, e.g., chronographic analysis
- Incomplete records for released tests and products

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Expectation / guidance (where relevant) / Examples of DI Issues Annexure I



GRRMDP

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• Failure to routinely follow protocols.

Data Integrity: General Examples

- Human errors
 - ✓ data entered by mistake
 - ✓ ignorance (not being aware of regulatory requirements or poor training)
 - ✓ Wilfully (falsification or fraud with the intent to deceive)
- Selection of good or passing results to the exclusion or poor or failing results
- Unauthorised changes to data post acquisition
- Errors during transmission from one computer to another
- Changes due to software bugs or malware of which the user is unaware
- Hardware malfunctions
- Technology changes making an older item obsolete old records may become unreadable or inaccessible

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Data Integrity Citations for 24 Companies

Data Integrity Citations	Number of Observations from FDA Warning Letters and EU Statement of Noncompliance for 24 Companies
No adequate controls to prevent unrecorded data changes	11
Missing Data	5
General Failure to maintain complete and accurate records	5
Common Login Information Used by multiple individuals	5
Lack of Critical Raw Data	4
Altered Files	4
System setup to automatically discard negative test results or readings	2
Falsified data	1
Printing or recording critical information on personal computers	1
Lack of validation of computer systems	1
Concerns about the quality of clinical trial data	1
Electronic records do not meet quality of paper records	1

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Other Citations

- Overwriting of electronic raw data until acceptable results were achieved
- OOS not initiated
- Falsification of data to support regulatory filings
- Standalone GC systems without adequate controls
- Falsification of batch records (re-writing clean records)
- Non-contemporaneous recording of lab data
- Recording of sample weights on scraps of paper
- Missing raw data
- Unofficial testing of samples (trial samples)
- OOS results not investigated
- Retesting completed but not justified
- No restriction/protection of electronic data
- Chromatographic software was not validated to ensure rewriting,
- deletion of data prohibited
- IPQC performed without batch record present

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Expectation / guidance (where relevant) / Examples of DI Issues Annexure I



GRRMDP

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- Unexplained 'trial' samples run before analysis
- Deletion of HPLC data -lack of data security
- Missing stability samples
- Lack of records demonstrating who performed analysis
- Raw data not recorded contemporaneously nor by the performing analyst
- Failed injections of QC standards (SS) deleted, repeated and inserted into the analytical sequence without explanation.

CONSEQUENCES OF DATA INTEGRITY ISSUES

- ✓ Patient Safety and Lives Can be Lost
- ✓ Warning Letters and Consent Decrees
- ✓ Import Embargos, Recalls and Seizure of Products
- ✓ Need to Hire Third Party Consultants for Data Integrity
- ✓ Application Integrity Policy
- ✓ Loss of Regulatory Trust
- ✓ Criminal Charges Can be Cited and Enforced (Arrests and Court Trials)

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